


<b>ADVIK</b>	<b>TPM Circle No.:</b>	<b>Activity</b>	<b>KK</b>	<b>JH</b>	<b>QM</b>	<b>PM</b>	<b>SHE</b>	<b>OT</b>	<b>DM</b>	<b>E&amp;T</b>	<h1 style="text-align: center;">KAIZEN IDEA SHEET</h1>				
	<b>TPM Circle Name:</b>	<b>Loss no.</b>													<b>Kaizen No. :</b>
	<b>Dept: Quality</b>	<b>Result Area</b>	<b>P</b>	<b>Q-Def. A / B / C</b>	<b>C</b>	<b>D</b>	<b>S</b>	<b>M</b>							
<b>Cell No.:</b>	<b>Cell Name:</b> A325 Cam assembly	<b>Process / Stage : Assly</b>				<b>Operation : Inspection</b>									
<b>Kaizen Theme:-</b> To eliminate angle not ok setting due to master.		<b>Idea : -</b> Standard master sample should be emplement.													
		<b>Counter Measure : -</b> Standard master sample emplement. With identification.				<b>Bench Mark</b>				0.0					
<b>Problem/Present Status: -</b> Angle setting wrong on part setting master.		<b>Before :-</b> No standard master sample use for angle setting.				<b>Target</b>		0							
						<b>Kaizen Start</b>		18/05/14							
						<b>Kaizen Finish</b>		29/05/14							
						<b>Team Members With Sign : -</b>									
<b>Why Why Analysis :-</b> <b>Why :-</b> Angle setting wrong. <b>Why :-</b> Start of shift we set angle 27° on part master. <b>Why :-</b> By C.M.M. checked part we used for as a master sample. <b>Why :-</b> No standard master sample for setting.		<b>After : -</b> Standard master sample implement with identification.				<b>Benefits</b>									
						<b>P</b>									
						<b>Q</b>									
						<b>C</b>		Cost Saving.							
						<b>D</b>									
						<b>S</b>									
						<b>M</b>									
						<b>Kaizen Sustenance :</b>									
						<b>What to do : -</b> Every day verify by inspector.									
						<b>How to do : -</b> Check point Add in check sheet									
<b>Root Cause :-</b> No standard master sample for setting.						<b>Scope &amp; Plan for Horizontal Deployment</b>									
						<b>Sr no</b>		<b>Model</b>		<b>Target Dt</b>		<b>responsibility</b>		<b>Status</b>	
Registration no.& dt : - 29/05/14															
Submitted by : - 30/05/14															
Manager's Sign :						<b>Result : -</b> 1) Eliminate Angle Rejection. 2) Start of shift setting easy to operator.									

Jun 09, Rev:01